# **REPLACING THE GLASS IN 6.1 LCD OCS**

# STEP 1

#### **REMOVE 12 SCREWS FROM COVER**

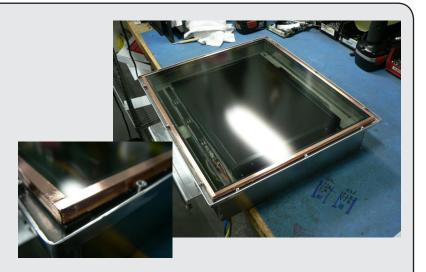
Carefully remove the 12 screws from the cover of the LCD enclosure, taking care to not allow the cover and glass to fall once the screws are removed.

#### **REMOVE EXISTING GLASS**

Take note of the positioning and placement of the existing glass and carefully remove it from the enclosure.

#### **REMOVE FILM AND PLACE GLASS**

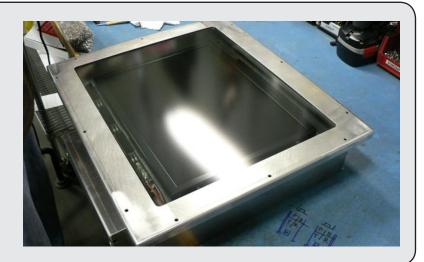
Cartefully remove the glass from the protective packaging. Remove protective film from LCD screen. Place the glass with the **gasket side down** in the enclosure.



## STEP 2

#### **REPLACE FRONT COVER PLATE**

Set the front cover on to the cover. The holes on the cover will line up with the standoffs on the lower enclosure.



## STEP 3

# SECURE COVER WITH SCREWS

Secure cover with 12 screws. To ensure even pressure, follow the diagram on the right by starting in the top center and continuing clockwise every 5 screws.

Torque setting on the drill should be on 4.

